

REPLACING XLERATOR (XL-8) HEATING ELEMENT

Kit Includes:
Instruction Sheet
New gasket
(2) ¾" lg. Screws

IMPORTANT **DISCONNECT POWER SUPPLY TO DRYER BEFORE SERVICING**

1. Remove dryer cover using your tamper-proof wrench. Slowly pull cover away to expose possible attached green ground wire. Disconnect wire at cover if so equipped (see Fig. 1A)
2. Disconnect white wire from element to terminal block (Fig. 2A) and black wire from element to terminal T3 on control assembly (Fig. 2B). These are pull-off terminals and may be snug.
3. With a Philips screwdriver remove the 2 screws holding element assembly to the dryer Housing (Fig.1B). If the screw turns but does not remove, the heater mounting boss may be broken. New heating element can still be installed if one or both of the heater mounting bosses are broken.
4. Remove heating element assembly along with its gasket by sliding it out of the housing.
5. Install the replacement heater assembly along with the new gasket being careful to make sure that the heater is inserted **with the black wire toward the bottom** of the dryer or toward the floor (This will improve the dependability of the heater). The heater should mount flush with the blower housing surface before reattaching with screws. Use the longer ¾" long screws supplied with these instructions. Only tighten the screws enough to seal the heater assembly to the blower housing. **DO NOT OVER TIGHTEN.**
6. Reconnect heater wires (reverse step 2 above) using the schematic in the cover as a guide.
7. Reconnect green ground wire if so equipped and reinstall cover securing it with tamper-proof bolts previously removed. Restore power and check for proper operation

FIG. 1

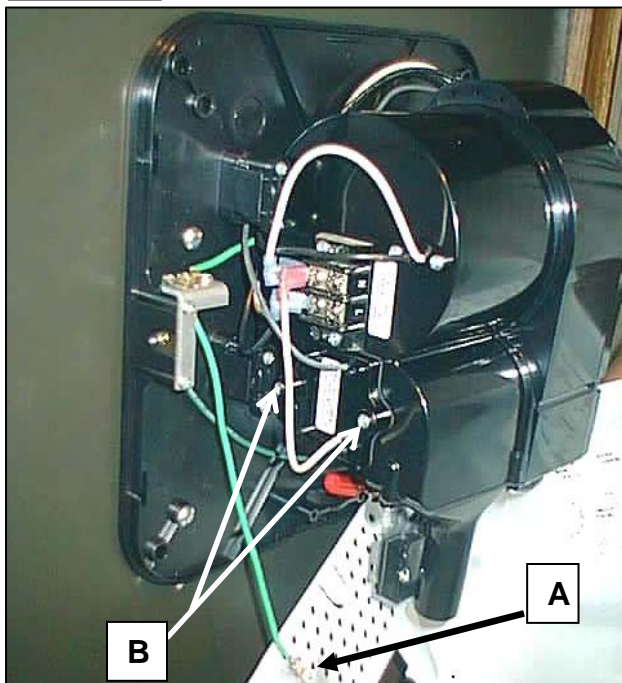


FIG. 2

